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04-02-2006, 03:03 PM **Thread Starter**  post #1 of 184

#### adam728

My Jeeps

Registered User

Join Date: Feb 2006 Location: Caro, MI Posts: 1,158
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### 8" sub console project, pics inside...

The rain they threatened us with hasn't shown itself, so I dove into building this weekend. It's not done yet, I'm waiting for the last of the fiberglass to dry, then I can knock down the big lumps and spray some cheapo bedliner over it.

So to start with, you need a plan. I started with what was suggested here http://community.webshots.com/album/63423573sSraTy , but some of his numbers didn't fit my Jeep too well, mainly the height of the rear part of the notch for the emergency brake. It could be because he has the stock sub brackets to hold everything in place, whereas mine is sitting floor level.

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Anyway, I whipped up my own plan.....

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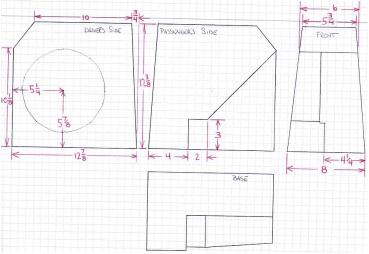
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The math comes out to 0.233 cubic feet of airspace before sub displacement. My sub takes up 0.03 ft^3 and is recommended for a 0.20 ft^3 box stuffed with polyfill. I got lucky there, didn't I?

After that I started gathering materials.





I used a 2'x2' piece of 5/8" particle board from Lowe's because it was cheap and is plenty strong enough for a low powered 8 in a box with no large flat surfaces. That one sheet wasn't quite enough, but I had some scraps laying around.

Here are some prices, some are estimates because I had it laying around 5/8" by 2'x2' particle board - \$3.57

Wood glue - \$2.57 (and a bottle will make probably 20 of these boxes)

- 1-1/4" drywall screws ~\$3 (or clamps, or brad nails)
- 1 qt fiberglass resin \$12.96 (I should have went to Walmart, it was about \$10)
- 1 package fiberglass cloth \$4.68 (should be enough for 2 boxes)
- 1 can truck bedliner spray \$6.96

Card board - come on, you can find free card board!

Masking tape - I have no clue what this stuff costs, I have like 10 rolls here

Of course you'll need other stuff like a measuring tape, latex gloves, a jigsaw or tablesaw or circular saw. I used a jigsaw and then made my angles with a wood rasp (I really need to get some better tools....).

Anyway, more pics, since you all are getting bored by now.

So the cutting began. For those of you who never made a box before, here's how you cut out the circle for the sub. Drill a hole, and start from there. I made my cutout 8.5" in diameter because I was later making a ring to flush mount the sub.

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And some of the pieces cutout.

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This was about when I decided it was way too nice out and quit working Friday to go for a nice long motorcycle ride. It's fun riding this on the street.



Yes it's a two-stroke, and yes I get lots of funny looks.

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04-02-2006, 03:04 PM Thread Starter

post #2 of 184

## adam728

Registered User

Join Date: Feb 2006 Location: Caro, MI

### Day 2

I started putting things together. This took a long time because of my crappy equpiment. The guide on the jigsaw has been broken and welded, so it doesn't cut a perfectly verticle line, it puts a little angle on everything. So I

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My Jeeps had to use the rasp and a sanding block to get all the edges to fit properly. One day I'll stop being a cheap-\*\*\* and buy a new saw.  $\textcircled{\mathbb{A}}$  This image has been resized. Click this bar to view the full image.





Now, on the last version I built I rushed the fiberglass work and it sagged inwards and too up valuable mounting depth, I couldn't flush mount. So this time I put a little Press-and-seal on the sub and installed it, so even if the cardboard does sag it can't take up the subs space. My other problem last time was using corregated cardboard. It's so thick once glassed that I might as well used wood and saved time.

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Now for a final quick test fit....

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A note on that top picture. See where the factory sub cutout is located? That's what makes this project a pain in the \*\*\*. If one wanted to move the sub to the upper right corner of the console you would gain at least 1.5" of mounting depth. Of course it would require new holes to be cut in the console, but it is an option.

Then some glass starts going down

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This part has been the biggest pain because it is around 90 degrees here today. Working time with the resin is 1-2 minutes, so I've mixed around 8 batches just to get 3 layers of cloth on this thing.

I will update when it is painted and installed.

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04-02-2006, 06:28 PM

post #3 of 184

# briant10

Registered User

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That looks really good. Maybe I should have done it that way.....

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04-02-2006, 07:00 PM

post #4 of 184

adam728

I started sanding, then remembered how much sanding fiberglass sucks. Thought about going and getting some body filler so I could smooth it all out

**Thread Starter** 

Join Date: Feb 2006 Location: Caro, MI Posts: 1,158 Profile Gallery Classifieds My Jeeps nice and perfect, then said "screw that, it's all going to be hidden anyway".

Bedlined and polyfilled.







A little bit of usable space.

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